

Workshop Agenda

VIII. Load Rating Example #2

- Simple Span Nail Laminated Timber Deck (without distress)

IX. Class Exercise

- Simple Span Nail Laminated Timber Deck (with distress)

X. Review of worked out examples

XI. Submittal to MN/DOT and Review of Process

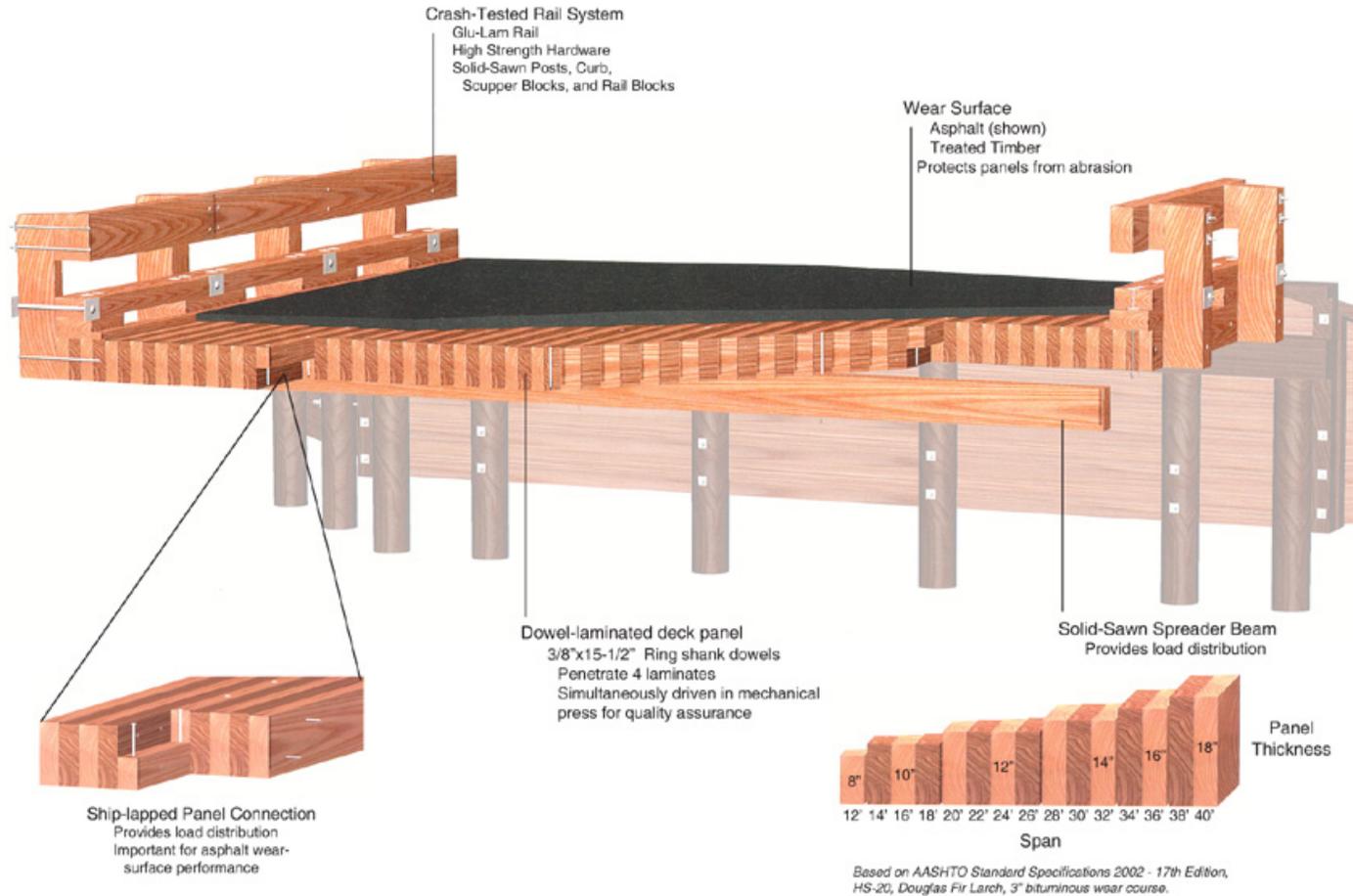
XII. Common mistakes and questions

Simple Span Nail Laminated Timber Deck Example (without distress)



Nail Laminated Timber Deck

PANEL-LAM[®] DOWEL-LAMINATED DECK SYSTEM



Nail Laminated Timber Deck



Simple Span Nail Laminated Timber Deck Example (without distress)

- A simple span nail laminated bridge, two lanes.
- 32'-1" roadway, Span length = 20'-10"
- Timber dimensions were field measured (actual)
- Good maintenance and inspection



Simple Span Nail Laminated Timber Deck Example (without distress)

- Deck in new condition
- Year built 1966
- Average wear course thickness of 3.5"
- 0 degree skew
- Timber species: Douglas fir-larch No. 2



ASR TIMBER LONGITUDINAL NAIL LAMINATED DECK RATING WORKSHEET

Bridge No. 1895

Made By Beam

Check By _____

Date 3/4/08

Location: Rye Rd. over Bourbon Creek

- Given information:
- A simple span nail laminated bridge, two lanes.
 - 32'-1" roadway, Span length = 20'-10"
 - Timber dimensions were field measured (actual)
 - Good maintenance and inspection
 - Deck in new condition
 - Year built 1966
 - Average wear course thickness of 3.5"
 - 0 degree skew
 - Timber species: Douglas fir-larch No. 2, (coastal region)

Unit Definitions

$$k = 1000\text{-lbf} \quad \text{ksf} = 1000 \frac{\text{lbf}}{\text{ft}^2} \quad \text{klf} = \frac{1000\text{-lbf}}{\text{ft}} \quad \text{kcf} = 1000 \frac{\text{lbf}}{\text{ft}^3} \quad \text{kft} = 1000\text{-lbf}\cdot\text{ft} \quad \text{ksi} = \frac{1000\text{-lbf}}{\text{in}\cdot\text{in}} \quad \text{ton} = 2000\text{-lbf}$$

Input

Reference AASHTO Table 13.5.1A

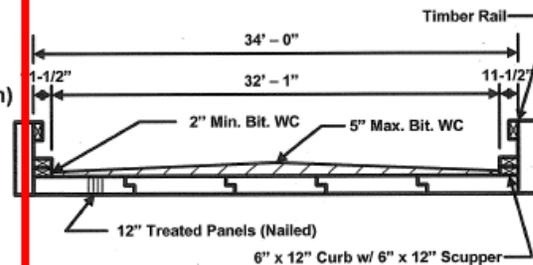
Species: Douglas fir-larch (coastal region)

Commercial Grade: No. 2

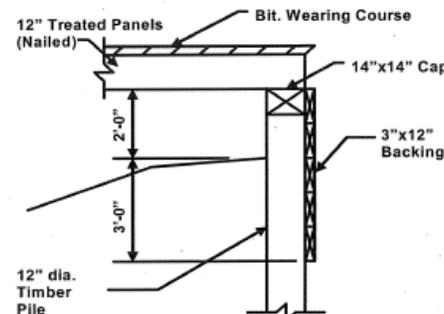
Size Class: 2" and wider

 $F_g := 875\text{-psi}$ (bending) $F_{V\text{par}} := 95\text{-psi}$ (shear parallel to grain) $E := 1600000\text{-psi}$ (Modulus of Elasticity) $\text{Dens}_{\text{timb}} := 50\text{-pcf}$ (Density of timber) $\text{Dens}_{\text{bit}} := 150\text{-pcf}$ (Density of bituminous)

Span := 20.83-ft (Span length, CL bearing to CL bearing)

 $\text{Width}_{\text{rdwy}} := 32.083\text{-ft}$ (Width of roadway) $\text{Width}_{\text{curb}} := 11.5\text{-in}$ (Width of curb) $\text{Thick}_{\text{deck}} := 12\text{-in}$ (Thickness of deck) $W_{\text{TimRail}} := 70\text{-plf}$ (Weight of timber rail) $\text{Thick}_{\text{WC}} := 3.5\text{-in}$ (Thickness of Bituminous Wearing Course) $\text{Width}_{\text{abutcap}} := 14\text{-in}$ (Width of abutment cap)

SECTION THRU TIMBER DECK



SECTION THRU ABUTMENT

Determine allowable unit stress for bending

$$F_B' = F_B \times C_M \times C_D \times C_F \times C_r$$

Timber Adjustment Factors

C_D = Load duration factor - Table 13.5.5A (Veh LL, 2 months)

$$C_D := 1.15$$

C_F = Bending Size factor - Art. 13.5.1A (3" x 12" lumber)

$$C_F := 1.0$$

C_M = Wet service factor - Per Table 13.5.1A (Assume all bridge timbers to exceed 19% moisture)

$$C_{Mb} := \text{if}(F_B \cdot C_F \leq 1150 \cdot \text{psi}, 1.0, 0.85)$$

$$C_{Mb} = 1 \quad (\text{For Bending})$$

$$C_{Mv} := 0.97 \quad (\text{For Shear})$$

C_r = Repetitive member factor - Bending design value for 2" to 4" thick members in contact

$$C_r := 1.15$$

Allowable unit stress for bending

$$F_{B\text{prime}} := F_B \cdot C_{Mb} \cdot C_D \cdot C_F \cdot C_r$$

$$F_{B\text{prime}} = 1157.19 \text{ psi}$$

Determine allowable unit stress for shear

$$F_V' = F_V \times C_M \times C_D$$

$$F_{V\text{prime}} := F_{V\text{par}} \cdot C_{Mv} \cdot C_D$$

$$F_{V\text{prime}} = 105.97 \text{ psi}$$

Determine Effective Span Length (3.25.2.3)

$$L_{\text{effmin}} := \text{Span} - \text{Width}_{\text{abutcap}} + \frac{\text{Width}_{\text{abutcap}}}{2} \quad \text{Clear distance between abutment caps} + 1/2 \text{ cap width}$$

$$L_{\text{effmin}} = 20.25 \text{ ft}$$

$$L_{\text{effmax}} := \text{Span} - \text{Width}_{\text{abutcap}} + \text{Thick}_{\text{deck}} \quad \text{Clear distance between abutment caps} + \text{floor thickness}$$

$$L_{\text{effmax}} = 20.66 \text{ ft}$$

$$L_{\text{eff}} := \text{if}(L_{\text{effmin}} < L_{\text{effmax}}, L_{\text{effmin}}, L_{\text{effmax}}) \quad \text{Effective Span Length (AASHTO 3.25.2.3)}$$

$$L_{\text{eff}} = 20.25 \text{ ft}$$

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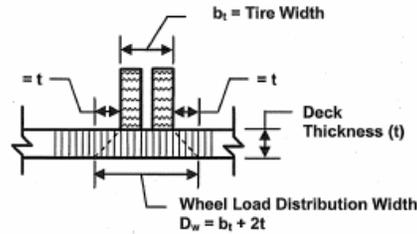
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$$L_{\text{eff}} = 20.25 \text{ ft}$$

Normal to direction of the span, wheel load shall be distributed as follows.
Plank floor 20" max.



$P_{wheel} := 16\text{-k}$ (HS20 wheel load)

$TCA := \frac{0.01}{1\text{-psi}} \cdot P_{wheel}$ $TCA = 160\text{-in}^2$ Tire Contact Area (3.30)

$b_t := \sqrt{2.5 \cdot TCA}$ (Width of tire contact transverse to span for HS20-44 truck) $b_t = 20\text{ in}$

$D_w := b_t + (2 \cdot \text{Thick}_{deck})$ (Wheel load distribution width transverse to deck) $D_w = 44\text{ in}$
($D_w = b_t + 12 \times \text{Deck Thickness}$)

Dead Loads

DL of Timber Deck $DL_{deck} := D_w \cdot \text{Thick}_{deck} \cdot \text{Dens}_{timb}$ $DL_{deck} = 183.33\text{ plf}$

DL of Rail (Assume dead load of railing system is uniformly distributed across the deck width)

$DL_{rail} := \frac{W_{TimRail} \cdot 2 \cdot D_w}{\text{Width}_{rdwy} + (\text{Width}_{curb} \cdot 2)}$ $DL_{rail} = 15.1\text{ plf}$

DL of Wearing Course $DL_{WC} := D_w \cdot \text{Thick}_{WC} \cdot \text{Dens}_{bit}$ $DL_{WC} = 160.42\text{ plf}$

Total Dead Load of superstructure $DL_T := DL_{deck} + DL_{rail} + DL_{WC}$ $DL_T = 358.85\text{ plf}$

Compute Dead Load Moment

$M_{DL} := \frac{DL_T \cdot L_{eff}^2}{8}$ $M_{DL} = 18.39\text{ ft-k}$ or

$M_{DL} = 220652.62\text{ in-lbf}$

Compute Live Load Moment

HS20 Truck Moment per AASHTO App. A (Note that Live load moments in App. A are based on one lane without impact)

For Span = 20 feet $M_{LL1} := 160\text{-kft}$

For Span = 21 feet $M_{LL2} := 168\text{-kft}$

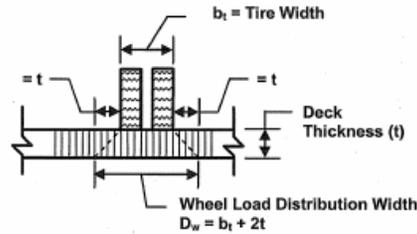
Therefore for Span = 20.25 feet $M_{LL} := 168\text{-kft} - \left[\frac{21\text{-ft} - L_{eff}}{21\text{-ft} - 20\text{-ft}} \cdot (M_{LL2} - M_{LL1}) \right]$

$M_{LL} = 161.97\text{ kft}$ or

$M_{LL} = 1943680\text{ in-lbf}$

$M_{LL,Wheel} := \frac{M_{LL}}{2}$ (Moment per wheel) $M_{LL,Wheel} = 971840\text{ in-lbf}$

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($D_w = b_t + 2 \times \text{Deck Thickness}$)

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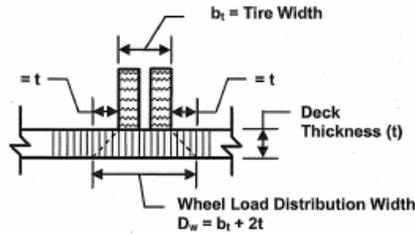
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Section Modulus of deck

Sheet No. 4 of 4

$$\text{Section Modulus : } S_{\text{deck}} := \frac{D_w \cdot \text{Thick}_{\text{deck}}^2}{6} \quad S_{\text{deck}} = 1056 \text{ in}^3$$

Calculate Inventory and Operating Ratings of deck based on flexure

Calculate Inventory Level Rating

$$f_{\text{bDL}} := \frac{M_{\text{DL}}}{S_{\text{deck}}} \quad (\text{Dead load bending stress}) \quad f_{\text{bDL}} = 208.95 \text{ psi}$$

$$f_{\text{bLL}} := \frac{M_{\text{LLWheel}}}{S_{\text{deck}}} \quad (\text{Live load bending stress}) \quad f_{\text{bLL}} = 920.3 \text{ psi}$$

Calculate Operating Rating Factors for bending in deck

$$RF_{\text{Ideck}} := \frac{F_{\text{Bprime}} - f_{\text{bDL}}}{f_{\text{bLL}}} \quad RF_{\text{Ideck}} = 1.03$$

$$RF_{\text{Odeck}} := \frac{(F_{\text{Bprime}} \cdot 1.33) - f_{\text{bDL}}}{f_{\text{bLL}}} \quad RF_{\text{Odeck}} = 1.45$$

Inventory Rating

$$\text{InvRating} := RF_{\text{Ideck}} \cdot 20$$

$$\text{HS } \text{InvRating} = 21$$

Operating Rating

$$\text{OpRating} := RF_{\text{Odeck}} \cdot 20$$

$$\text{HS } \text{OpRating} = 29$$

Note: Rating for shear will not control over rating for flexure when rating nail laminated bridge decks

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- A simple span nail laminated bridge, two lanes.
- 32'-1" roadway, Span length = 20'-10"
- Timber dimensions were field measured (actual)
- Good maintenance and inspection
- Year built 1966



Simple Span Nail Laminated Timber Deck Example #2 (with distress)

- Average wear course thickness of 6.5"
- 0 degree skew
- Timber species: Douglas fir-larch No. 2
- Deck is found to be missing spreader beams and there is evidence of loss of inter-connection between nail laminated lumber



Simple Span Nail Laminated Timber Deck Example #2 (with distress)

- **Bituminous wearing course is cracked or otherwise broken from excessive transverse and longitudinal deflections.**
- **Engineer must recompute Live Load distribution width assuming non-interconnected nail laminated floor**



ASR TIMBER LONGITUDINAL NAIL LAMINATED DECK RATING WORKSHEET #2

(Missing spreader beams)

Bridge No. 1895

Made By Beam

Check By _____

Date 3/4/08

Location: Rye Rd. over Bourbon Creek

- Given information:
- A simple span nail laminated bridge, two lanes.
 - 32'-1" roadway, Span length = 20'-10"
 - Timber dimensions were field measured (actual)
 - Good maintenance and inspection
 - Year built 1966
 - Average wear course thickness of 6.5"
 - 0 degree skew
 - Timber species: Douglas fir-larch No. 2, (coastal region)

- Deck is found to be missing spreader beams and there is evidence of loss of inter-connection between nail laminated lumber
- Bituminous wearing course is cracked or otherwise broken from excessive transverse and longitudinal deflections.
- Engineer recomputes Live Load distribution width assuming non-interconnected nail laminated floor

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Input

Reference AASHTO Table 13.5.1A

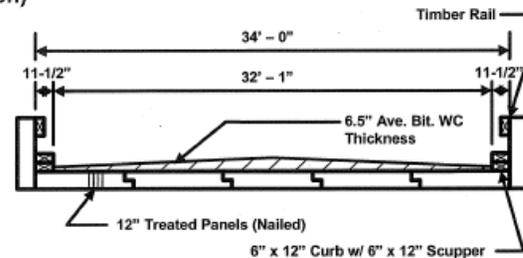
Species: Douglas fir-larch (coastal region)

Commercial Grade: No. 2

Size Class: 2" and wider

 $F_b := 875\text{-psi}$ (bending) $F_{Vpar} := 95\text{-psi}$ (shear parallel to grain) $E := 1600000\text{-psi}$ (Modulus of Elasticity) $Dens_{timb} := 50\text{-pcf}$ (Density of timber) $Dens_{bit} := 150\text{-pcf}$ (Density of bituminous)

Span := 20.83-ft (Span length, CL bearing to CL bearing)



SECTION THRU TIMBER DECK

Input (cont)Width_{rdwy} := 32.083-ft (Width of roadway)Width_{curb} := 11.5-in (Width of curb)Thick_{deck} := 12-in (Thickness of deck)W_{TimRail} := 70-plf (Weight of timber rail)Thick_{wc} := 6.5-in (Thickness of Bituminous Wearing Course)Width_{abutcap} := 14-in (Width of abutment cap)**Determine allowable unit stress for bending**

$$F_B' = F_B \times C_M \times C_D \times C_F \times C_r$$

Timber Adjustment FactorsC_D = Load duration factor - Table 13.5.5A (Veh LL, 2 months)

$$C_D := 1.15$$

C_F = Bending Size factor - Art. 13.5.1A (3" x 12" lumber)

$$C_F := 1.0$$

C_M = Wet service factor - Per Table 13.5.1A (Assume all bridge timbers to exceed 19% moisture)

$$C_{Mb} := \text{if}(F_B \cdot C_F \leq 1150\text{-psi}, 1.0, 0.85)$$

$$C_{Mb} = 1 \quad (\text{For Bending})$$

$$C_{Mv} := 0.97 \quad (\text{For Shear})$$

C_r = Repetitive member factor - Bending design value for 2" to 4" thick members in contact

$$C_r := 1.15$$

Allowable unit stress for bending

$$F_{Bprime} := F_B \cdot C_{Mb} \cdot C_D \cdot C_F \cdot C_r$$

$$F_{Bprime} = 1157.19 \text{ psi}$$

Determine allowable unit stress for shear

$$F_V' = F_V \times C_M \times C_D$$

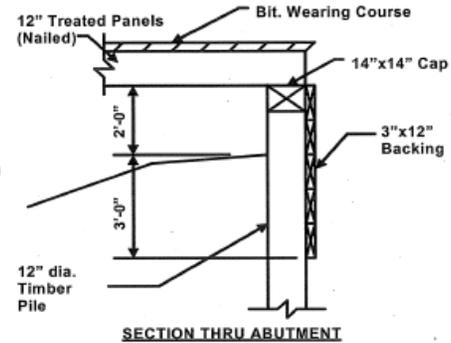
$$F_{Vprime} := F_{Vpar} \cdot C_{Mv} \cdot C_D$$

$$F_{Vprime} = 105.97 \text{ psi}$$

Determine Effective Span Length (3.25.2.3)

$$L_{effmin} := \text{Span} - \text{Width}_{abutcap} + \frac{\text{Width}_{abutcap}}{2} \quad \text{Clear distance between abutment caps} + 1/2 \text{ cap width}$$

$$L_{effmin} = 20.25 \text{ ft}$$



$$L_{\text{effmax}} := \text{Span} - \text{Width}_{\text{abutcap}} + \text{Thick}_{\text{deck}} \quad \text{Clear distance between abutment caps + floor thickness}$$

$$L_{\text{effmax}} = 20.66 \text{ ft}$$

$$L_{\text{eff}} := \text{if}(L_{\text{effmin}} < L_{\text{effmax}}, L_{\text{effmin}}, L_{\text{effmax}}) \quad \text{Effective Span Length (AASHTO 3.25.2.3)}$$

$$L_{\text{eff}} = 20.25 \text{ ft}$$

Compute Live Load Distribution Width per AASHTO 3.25.2.2

Normal to direction of the span, wheel load shall be distributed as follows.
Plank floor 20" max.

$$P_{\text{wheel}} := 16 \cdot k \quad (\text{HS20 wheel load})$$

$$TCA := \frac{0.01}{1 \cdot \text{psi}} \cdot P_{\text{wheel}} \quad TCA = 160 \cdot \text{in}^2 \quad \text{Tire Contact Area (3.30)}$$

$$b_t := \sqrt{2.5 \cdot TCA} \quad (\text{Width of tire contact transverse to span for HS20-44 truck}) \quad b_t = 20 \text{ in}$$

$$D_w := b_t + (\text{Thick}_{\text{deck}}) \quad (\text{Wheel load distribution width transverse to deck assuming non-interconnected nail laminated floor}) \quad (D_w = b_t + \text{Deck Thickness}) \quad D_w = 32 \text{ in}$$

Dead Loads

$$\text{DL of Timber Deck} \quad DL_{\text{deck}} := D_w \cdot \text{Thick}_{\text{deck}} \cdot \text{Dens}_{\text{timb}} \quad DL_{\text{deck}} = 133.33 \text{ plf}$$

DL of Rail (Assume dead load of railing system is uniformly distributed across the deck width)

$$DL_{\text{rail}} := \frac{W_{\text{TimRail}} \cdot 2 \cdot D_w}{\text{Width}_{\text{rdwy}} + (\text{Width}_{\text{curb}} \cdot 2)} \quad DL_{\text{rail}} = 10.98 \text{ plf}$$

$$\text{DL of Wearing Course} \quad DL_{\text{WC}} := D_w \cdot \text{Thick}_{\text{WC}} \cdot \text{Dens}_{\text{bit}} \quad DL_{\text{WC}} = 216.67 \text{ plf}$$

$$\text{Total Dead Load of superstructure} \quad DL_T := DL_{\text{deck}} + DL_{\text{rail}} + DL_{\text{WC}} \quad DL_T = 360.98 \text{ plf}$$

Compute Dead Load Moment

$$M_{\text{DL}} := \frac{DL_T \cdot L_{\text{eff}}^2}{8}$$

$$M_{\text{DL}} = 18.5 \text{ ft-k} \quad \text{OR}$$

$$M_{\text{DL}} = 221963.76 \text{ in-lbf}$$

Compute Live Load Moment

HS20 Truck Moment per AASHTO App. A (Note that Live load moments in App. A are based on one lane without impact)

For Span = 20 feet $M_{LL1} := 160\text{-kft}$

For Span = 21 feet $M_{LL2} := 168\text{-kft}$

Therefore for Span = 20.25 feet $M_{LL} := 168\text{-kft} - \left[\frac{21\text{-ft} - L_{\text{eff}}}{21\text{-ft} - 20\text{-ft}} (M_{LL2} - M_{LL1}) \right]$

$M_{LL} = 161.97\text{ kft}$ or

$M_{LL} = 1943680\text{ in-lbf}$

$M_{LL\text{Wheel}} := \frac{M_{LL}}{2}$ (Moment per wheel) $M_{LL\text{Wheel}} = 971840\text{ in-lbf}$

Section Modulus of deck

Section Modulus : $S_{\text{deck}} := \frac{D_w \cdot \text{Thick}_{\text{deck}}^2}{6}$ $S_{\text{deck}} = 768\text{ in}^3$

Calculate Inventory and Operating Ratings of deck based on flexure**Calculate Inventory Level Rating**

$f_{bDL} := \frac{M_{DL}}{S_{\text{deck}}}$ (Dead load bending stress) $f_{bDL} = 289.02\text{ psi}$

$f_{bLL} := \frac{M_{LL\text{Wheel}}}{S_{\text{deck}}}$ (Live load bending stress) $f_{bLL} = 1265.42\text{ psi}$

Calculate Operating Rating Factors for bending in deck

$RF_{\text{ideck}} := \frac{F_{B\text{prime}} - f_{bDL}}{f_{bLL}}$ $RF_{\text{ideck}} = 0.69$

$RF_{\text{Odeck}} := \frac{(F_{B\text{prime}} \cdot 1.33) - f_{bDL}}{f_{bLL}}$ $RF_{\text{Odeck}} = 0.99$

Inventory Rating

$Inv_{\text{Rating}} := RF_{\text{ideck}} \cdot 20$

HS $Inv_{\text{Rating}} = 14$

Operating Rating

$OP_{\text{Rating}} := RF_{\text{Odeck}} \cdot 20$

HS $OP_{\text{Rating}} = 20$

Note: Rating for shear will not control over rating for flexure when rating nail laminated bridge decks

- Since the Operating Rating is less than HS28, you need to consider posting.